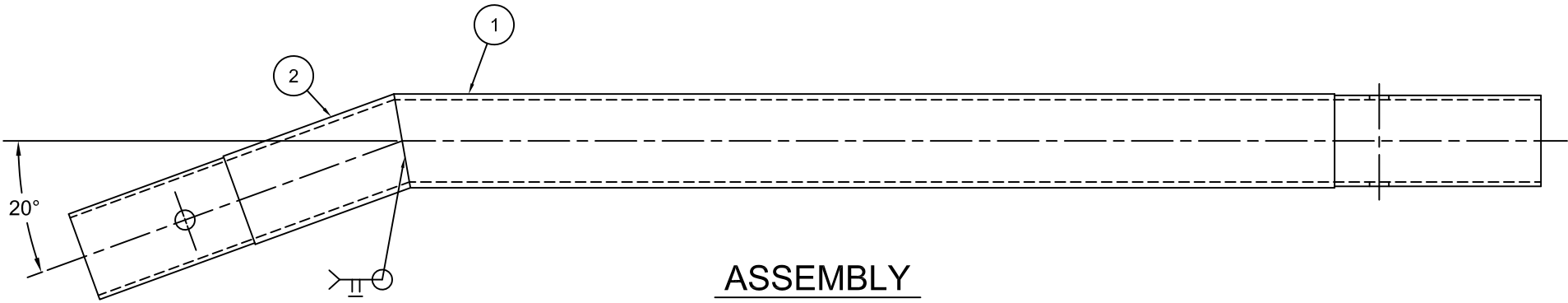
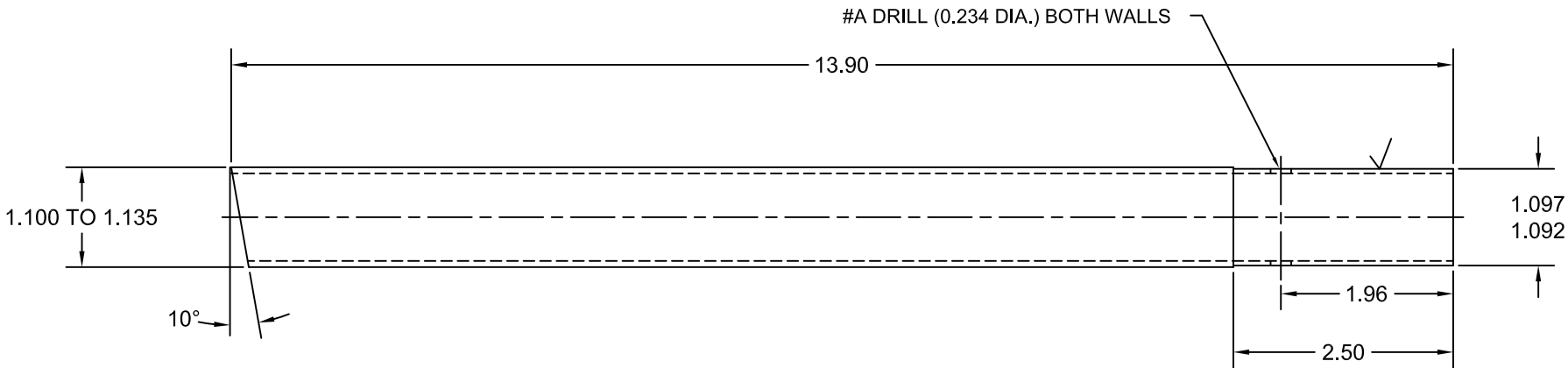
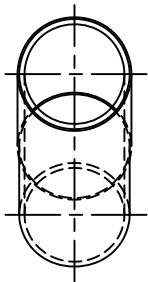


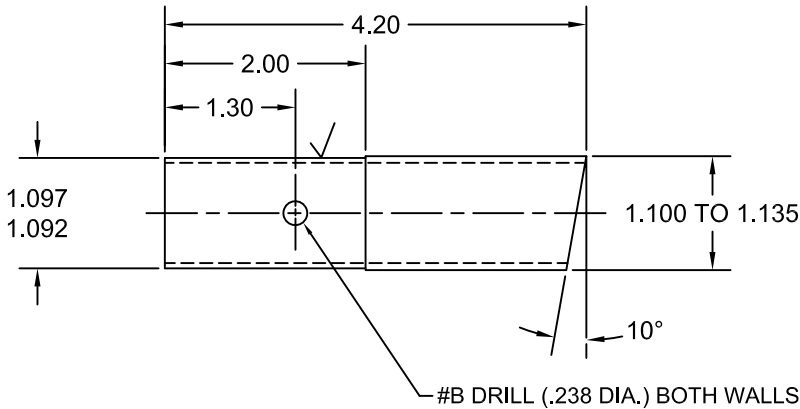
REVISIONS		
REV	DESCRIPTION	APVR/DATE
A	REDRAWN ON CAD	5/30/03 CLB
B	REVISED TOLERANCES; ADDED WELD AND INSPECTION SPECIFICATIONS	5/28/09 CLB
C	ADDED FINISH CALLOUT	8/10/09 CLB



ASSEMBLY




ITEM -1



ITEM -2

NOTES: DEBURR ALL SHARP EDGES.

ALL WELDS ARE I.A.W. AWS D17.1 CLASS A
FILLER TYPE: 308L STAINLESS
INSPECTION: VISUAL AND RADIOGRAPHIC PER ASTM E 1742
FINISH: BEAD BLAST FINE, PASSIVATE TO AMS-QQP-35

1	-2	1,100 -1,135 O.D. X .058 -.070 WALL	304 STAINLESS TUBING
1	-1	1,100 -1,135 O.D. X .058 -.070 WALL	304 STAINLESS TUBING
QTY	DASH	DESCRIPTION	MATERIAL
BREAK SHARP EDGES UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: FRACTIONS DECIMAL ANGLES ±1/8" .X ±.050 ±2° .XX ±.030 .XXX ±.010		DESIGNED CLB DRAWN CHECKED APPROVED GLH	DATE 5/30/03 DATE DATE DATE 5/30/03
		 Geneva Aviation www.GenevaAviation.com	
		Title COLLECTIVE CONTROL STICK	
THIS DOCUMENT INCLUDES INFORMATION PROPRIETARY TO GENEVA AVIATION AND SHALL NOT BE USED OR DUPLICATED BY ANYONE WITHOUT THE WRITTEN PERMISSION OF GENEVA AVIATION, INC.		Drawing Number G10201	REV C
Pro No: GA122	SIZE B	Scale: 1:1	Sheet 1 of 1